

# Enclosure Modification: Join the Advanced Manufacturing Revolution



**Automate a manual process. Reduce costs. Increase Throughput.**

With our state of the art Perforex BC 1008 HS, Palmer DCS can automate your enclosure modifications and drilling of back panel layouts. This proprietary technology allows us to provide you with customized enclosure modifications without having to commit to stocking agreements and long lead times.

Our enclosure modification services are ideal for small lot quantities that require quick turn-around. With no set up fees and short leads times, we can be your partner in saving you time, resources, and money by providing you with high quality, engineered-to-order enclosure and back panel modifications.

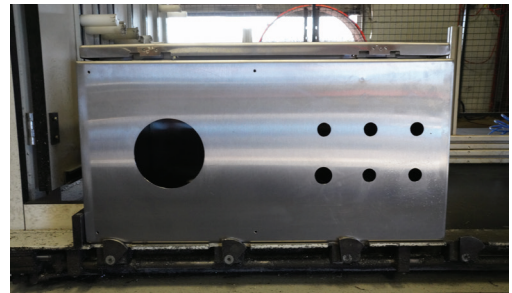
## KIESLING MACHINE CAPABILITIES & SPECS

### ● Capabilities:

- Fully automatic drilling, tapping and milling
- Cuts steel, stainless steel, aluminum, polycarbonate, plastic and fiberglass (FRP)
- Easy to program
- Retains layout

### ● Specifications:

- Maximum panel size: 1500mm x 2300mm
- Maximum enclosure size: 1600mm x 2300mm x 2200mm



## Why Choose Us?

We're not the only ones who do what we do, but we're proud to set the standard for how it should be done.

For nearly 50 years, Palmer DCS has manufactured control panels that have been deployed all over the world and we do so through our exclusive brand of QFR: Quality, Flexibility and Reliability.

We meet the high standards of industry-leading ABB to become an international ABB Authorized Manufacturing Center and System Integrator and member of the ABB Panel Builder Program. This means we operate in seamless cooperation with ABB to bring their products and services straight to your front door.

We are a member of Schneider Electric's Alliance Panel Builder Partner Program. We have the highest technical skills, regulatory adherence and time-saving processes to create high-quality panels for our customers.

We are proud to be a Colorado Company headquartered in Englewood, Colorado we deliver electrical control solutions and custom control panels throughout Denver and Colorado, as well as to clients around the world.



## Commitment to Quality

### Quality Management System based on ISO 9001:2015

Our quality management systems ensures we have the procedures and processes in place to consistently provide products that meet customer and industry requirements, while enhancing customer satisfaction.

### UL/CUL 508A Industrial Control Panels

Our UL5018A certification signifies our compliance on various issues including proper component selection, wiring methods and calculation of short circuit current ratings.

### UL/CUL 698A NNNY Industrial Control Panels For Use in Hazardous Locations

This certification covers industrial control panels relating to Class I and II, Division 1 and 2 and Class III hazardous locations, which are factory-wired assemblies of industrial control equipment such as motor controllers, switches, relays and auxiliary devices.

## Some of our Loyal Partners

**Customers:** ABB Drives ● DMC ● UE Compression  
Leitner Poma ● John Zink ● DualDraw  
Stolle Machinery Company ● CFM Company  
RK Mechanical ● Metro Wastewater  
Long Building Technologies ● Air Purification Company  
Lohmiller ● VAF Filtration Systems ● Sundyne

**Vendors:** AAP Automation ● CED ● CPI Barr Thorp  
Rexel ● Component Specialties ● CRUM  
Specialized Moving Systems ● CK Engraving  
Mikron Manufacturing ● Allied Electronics  
FIERO Automation ● Joaquin Manufacturing

**Manufacturers:** Schneider Electric ● ABB Drives  
IDEC ● Rittal ● Phoenix Contact ● Allen Bradley  
Ice Cube ● Siemens ● Eaton ● Thermal Edge  
ABB Connectivity (TNB) ● ABB Industrial Connections  
Saginaw Control & Engineering ● Panduit ● Lutze  
ERICO/ERIFLEX ● Pfannenbergl ● Transcoil

## LET'S WORK TOGETHER

We love what we do, and it shows. Throughout our world-class production facility, you'll find a passionate, friendly and committed team. We approach every project with sincerity and a commitment to client-specific solutions.