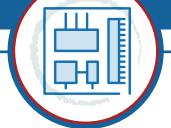


Electrifying Customers with Quality, Flexibility, and Reliability



Custom Control Panels

Design Review & Value Engineering:

Our comprehensive design review ensures your design meets industry standards, while our value engineering review allows us to identify issues that could prevent panels from meeting identified objectives and on-time delivery.

Industry Expertise:

Since 1971, we have been supporting the electrical control industry. As a result, we have diverse experience across a broad spectrum of industries including water, wastewater, oil & gas, and more.

Variety of Solutions and Applications:

As an industry leader, we have vast experience with Variable Frequency Drives, PLCs, relays, motor controls, and general process control panels.

Factory Acceptance Test (FAT):

We can work closely with you and conduct FAT tests at our facility. With a designated testing area, these tests can be done quickly and efficiently!

Complete Engineering Documentation:

We offer a variety of solutions for documentation including as-built drawings, schematics and layouts, and more.



Design Review & Value Engineering:

Our comprehensive design review ensures your design meets industry standards, while our value engineering review allows us to identify issues that could prevent panels from meeting identified objectives and on-time delivery.

Industry Expertise:

For almost 50 years Palmers DCS has been supporting the OEM electrical control marketplace. We are the ideal partner to solve your industrial control panel challenges.

Variety of Solutions:

For our QEM partners, we offer complete turnkey assembly, assembly only issuing customer supplied parts or a hybrid solution of both.

Industry Partners

We can leverage our partnerships and special pricing agreements with the major manufacturers of component parts to help you reduce costs.

Private Labeling:

As a QEM, we understand your brand is important. We work with our OEM partners to ensure the panel labeling promotes and highlights your brand.

Why Choose Us?

We're not the only ones who do what we do, but we're proud to set the standard for how it should be done.

For nearly 50 years, Palmer DCS has manufactured control panels that have been deployed all over the world and we do so through our exclusive brand of QFR: Quality, Flexibility and Reliability.

We meet the high standards of industry-leading ABB to become an international ABB Authorized Manufacturing Center and System Integrator and member of the ABB Panel Builder Program. This



means we operate in seamless cooperation with ABB to bring their products and services straight to your front door.

We are a member of Schneider Electric's Alliance Panel Builder Partner Program. We have the highest technical skills, regulatory adherence and time-saving processes to create high-quality panels for our customers.

We are proud to be a Colorado Company headquartered in Englewood, Colorado. We deliver electrical control solutions and custom control panels throughout Denver and Colorado, as well as to clients around the world.

Commitment to Quality

Quality Management System based on ISO 9001:2015 Our quality management systems ensures we have the procedures and processes in place to consistently provide products that meet customer and industry requirements, while enhancing customer satisfaction.

UL/CUL 508A Industrial Control Panels

Our UL508A certification signifies our compliance on various issues including proper component selection, wiring methods and calculation of short circuit current ratings.

UL/CUL 698A NNNY Industrial Control Panels For Use in Hazardous Locations

This certification covers industrial control panels relating to Class I and II, Division 1 and 2 and Class III hazardous locations, which are factory-wired assemblies of industrial control equipment such as motor controllers, switches, relays and auxiliary devices.

Some of our Loyal Partners

Customers: ABB Drives DMC UE Compression Leitner Poma John Zink DualDraw Stolle Machinery Company CFM Company RK Mechanical Metro Wastewater Long Building Technologies Air Purification Company Lohmiller VAF Filtration Systems Sundyne

Vendors: AAP Automation CED CPI Barr Thorp Rexel Component Specialties CRUM Specialized Moving Systems CK Engraving Mikron Manufacturing Allied Electronics FIERO Automation Joaquin Manufacturing

Manufacturers: Schneider Electric ABB Drives IDEC Rittal Phoenix Contact Allen Bradley Ice Cube Siemens Eaton Thermal Edge ABB Connectivity (TNB) ABB Industrial Connections Saginaw Control & Engineering Panduit Lutze ERICO/ERIFLEX Pfannenberg Transcoil

LET'S WORK TOGETHER

We love what we do, and it shows. Throughout our world-class production facility, you'll find a passionate, friendly and committed team. We approach every project with sincerity and a commitment to client-specific solutions.